



## INSTALLATION INSTRUCTIONS:

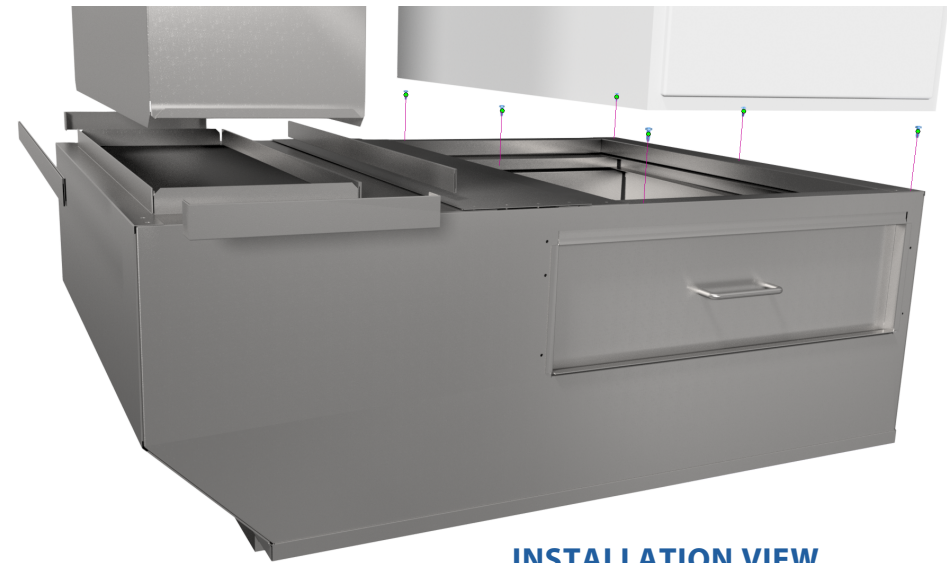
- 1- Position furnace stand, then place furnace on top. Seal and screw inside furnace flange to stand, using 1/2" sheet metal screws.
- 2- Measure from top of stand to air return duct, to get required length of return air duct drop, then cut to length.
- 3- Return air drop is installed using a slip and drive cleat. See cleat instructions for assembly.
- 4- To open filter door, grasp handle and pull up, and then pull bottom of door towards you.

### **NOTE:**

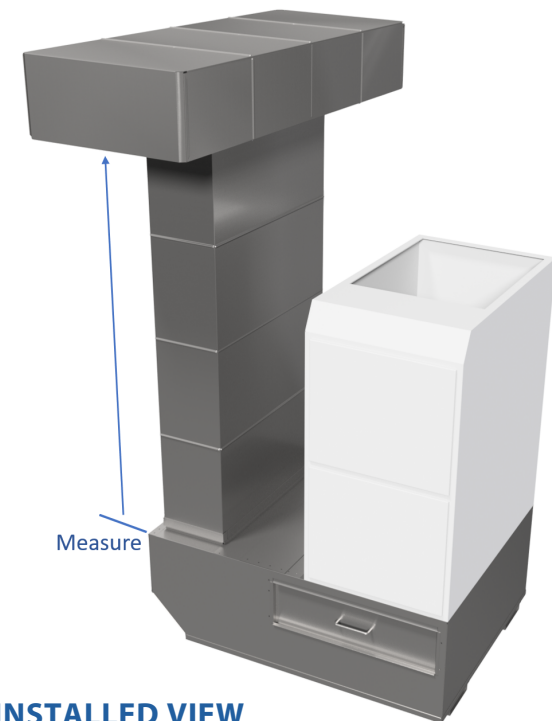
Used for residential applications. Industrial tape, foil, or sealer can be used, but we recommend using metal screws to install. Follow furnace filter replacement instructions.

### **WARNING!!**

*Improper installation may result in damage to product or inefficiencies in the system. Use proper PPE and equipment during cutting, bending, and installation processes. If local codes differ from these instructions follow local building codes.*



**INSTALLATION VIEW**



**INSTALLED VIEW**

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